22. Tighten the printer timing sensor locking screw and recheck step 21. Realign if necessary.

Adjustments of PTS Sensor Board

23. Run the "Printer Offline Diagnostic Test" and observe the speed in both directions.
24. If the buzzer sounds the printer timing sensor board is set incorrectly. Repeat the procedure starting at step 18.
25. If the speed is different between forward and reverse printing, perform the following steps.
   a. Place the positive (+) lead of the voltage meter on the yellow wire solder connection on the printer timing sensor board.
   b. Loosen the printer timing sensor board locking screw.
   c. Move the printer timing sensor board until another up level location is observed and repeat the procedure from step 21.
26. If it is the same speed in both directions, the adjustment is complete.
1. Set printer Power switch to OFF; unplug printer power cord from wall outlet and disconnect printer cable.
2. Remove forms.
3. Remove forms rack (5640).
4. Remove access cover (5630).
5. Remove ribbon cartridge.
6. Remove top cover (5630).
7. Move carriage to right frame.
8. Remove retaining screw A and retaining clip B.
9. Unsolder three wires from left margin sensor.
10. Lift left margin sensor from printer.
Left Margin Sensor Replacement

1. Solder three wires from terminal board to left margin sensor.
2. Position left margin sensor pivot hole over post.
3. Replace retaining screw A and retaining clip B.
4. Readjust left margin sensor (5670).
5. Replace top cover (5630).
6. Replace ribbon cartridge.
7. Replace access cover (5630).
8. Replace forms rack (5640).
1. Set printer Power switch to OFF; unplug printer power cord from wall outlet and disconnect printer cable.
2. Remove forms.
3. Remove forms rack (5640).
4. Remove access cover (5630).
5. Remove top cover (5630).

**DANGER:** Static Voltage May Be Present On The Fuse-Filter Card. Use Caution In This Area.

6. Unplug connector **A** from fuse-filter card.
7. Unplug connector **B** from control circuit card.
8. Remove screw **C** from transformer ground wire.
9. Remove two screws **D** from base of transformer.
10. Lift transformer from base.
1. Place transformer on base in area next to fuse-filter card (note positioning of two connectors).
2. Install two base mounting screws A.
3. Install screw in ground wire B.
4. Plug connector C into fuse-filter card.
5. Plug connector D into control circuit card.

6. Replace top cover (5630).
7. Replace access cover (5630).
8. Replace forms rack (5640).
1. Set printer Power switch to OFF; unplug printer power cord from wall outlet and disconnect printer cable.
2. Remove forms rack (5660).
3. Remove access cover (5630).
4. Remove ribbon cartridge.
5. Remove top cover (5630).
6. Pull print head cable A from connector B.
7. Pivot print head lock lever **A** clockwise.
8. Lift print head **B** and cable **C** from carriage.
Print Head Replacement

1. Insert feet A on print head into opening on carriage.
2. Pivot lock lever B counterclockwise while pressing down on print head.
3. Connect print head cable C at connector.
4. Replace top cover (5630).
5. Replace ribbon cartridge.
6. Replace access cover (5630).
7. Replace forms rack (5640).

**Note:** Broken wires may be the result of other problems. If a print head has been replaced because of a broken wire, perform the following steps to prevent damaging the newly installed print head.

1. Remove the top cover. Disconnect CN6 on the driver control card. Check for 22 ohms resistance between pin CN6-10 (male end) and pins CN6-1 through 9. Replace the print mechanism assembly if there are any shorts or opens.
2. Power on. Check for +24 Vdc at pins CN6-1 through 9 on driver card (use ground pin for common lead). If any pin has +24 Vdc, replace the control cards. If all pins read 0 Vdc, power off and reconnect CN6. Print head circuitry is functional.
1. Remove print mechanism assembly (5685).
2. Set print head gap adjusting lever  A  to the fourth position  B  .
3. Loosen nut  C  .
4. Rotate carriage shaft  D  to obtain .65mm gap (.026") between print head and platen  E  .
5. Tighten nut  C  .
6. Replace print mechanism assembly (5685).
1. Set printer Power switch to OFF; unplug printer power cord from wall outlet and disconnect printer cable.
2. Remove forms.
3. Remove forms rack (5640).
4. Remove access cover (5630).
5. Remove ribbon cartridge.
6. Remove top cover (5630).
7. Remove driver circuit card (5620).
8. Remove control circuit card (5615).
9. Remove two screws A from base of Print Mechanism assembly.
10. Remove shipping screws B if still installed.
11. Remove screw C from ground strap.
12. Lift print mechanism assembly from base cover.
1. Verify that the rubber grommets A are in position shown.

(Rear View)
2. Place print mechanism assembly on base cover.
3. Slide print mechanism assembly toward the rear over three grounding tabs A and under ground strap B.
4. Position rubber grommets around plastic stops C.
5. Install two screws D.

6. Install screw E in ground strap.
7. Replace control circuit card (5615).
8. Replace driver circuit card (5620).
9. Replace top cover (5630).
10. Replace ribbon cartridge.
11. Replace access cover (5630).
12. Replace forms rack (5640).
1. Set printer Power switch to OFF; unplug printer power cord from wall outlet and disconnect printer cable.
2. Remove forms.
3. Remove forms rack (5640).
4. Remove ribbon cartridge.
5. Remove access cover (5630).
6. Remove top cover (5630).
7. Remove print head (5680).
8. Remove two screws A at base of ribbon shield B .
9. Lift shield straight up from carriage C .
1. Position shield A and plate B on print head carriage.
2. Insert screws C. (Do not tighten.)
3. Position shield and plate as shown. Tighten screws.

4. Replace print head (5680).
5. Replace top cover (5630).
6. Replace ribbon cartridge.
7. Replace access cover (5630).
8. Replace forms rack (5640).
1. Set printer Power switch to OFF; unplug Printer power cord from wall outlet and disconnect printer cable.
2. Remove forms.
3. Remove forms rack (5640).
4. Remove access cover (5630).
5. Remove top cover (5630).

**DANGER:** Static voltage may be present on the fuse-filter card. Use caution in this area.

6. Loosen screw A.
7. Lift safety shield from fuse-filter card.

(Side View)
**DANGER:** Static voltage may be present on the fuse-filter card. Use caution in this area.

1. Position safety shield on fuse-filter card.
2. Install screw.
3. Replace top cover (5630).
4. Replace access cover (5630).
5. Replace forms rack (5640).
Option Adapters

Option Adapters Removal

1. Set the Power switch on the system unit (and expansion unit, if attached) to Off.
2. Unplug the system unit’s (and expansion unit’s) power cord(s) from the wall outlet and disconnect all cables from rear of the unit(s).
3. Remove the unit cover (5900).
4. Remove the option adapter mounting screw.
5. Grasp the option adapter by the top corners and lift straight up.
1. Insert the option adapter into an option expansion slot. Press down firmly on the option adapter to seat the connector.

2. Install the option adapter mounting screw.
3. Replace the unit cover (5900).
1. Set the Power switch on the system unit (and expansion unit, if attached) to Off.
2. Unplug system unit’s (and expansion unit’s) power cord(s) from the wall outlet and disconnect all cables from rear of the unit(s).
3. Remove unit cover (5900).
4. Remove the diskette adapter mounting screw.
5. Grasp the diskette adapter by the top corners and lift straight up.
6. Disconnect the signal cable from the diskette adapter.
1. Familiarize yourself with the signal cable before installing the connector.
2. Connect the adapter end of the signal cable to the diskette adapter.

3. Insert the diskette adapter into the option expansion slot. Press down firmly on the diskette adapter to seat the connector.

4. Install the diskette adapter mounting screw.

5. Replace the unit cover (5900).
Fixed Disk Drive
Adapter Removal

1. Set the Power switch on the system unit (and expansion unit, if attached) to Off.
2. Unplug the system unit's (and expansion unit's) power cord(s) from the wall outlet and disconnect all cables from the rear of the unit(s).
3. Remove the expansion unit cover (5900).
4. Remove the disk adapter mounting screw (5800).
5. Grasp the disk adapter by the top corners and lift straight up.
6. Remove the J2 data connector and the J1 control connector.
7. If two fixed disk drives are installed, remove the J3 data connector.
1. Familiarize yourself with the data/control cable before starting the installation.
2. If two fixed disk drives are installed, connect the J3 data connector.
3. Connect the J1 control connector and the J2 data connector.

4. Insert the disk adapter into the option expansion slot. Press down firmly on the disk adapter to seat the connector.

5. Install the disk adapter mounting screw.

6. Replace the unit cover (5900).
1. Set the Power switch on the system unit (and expansion unit, if attached) to Off.
2. Set all external Power switches to Off (printer, display, etc.).
3. Unplug system unit's (and expansion unit's) line cord(s) from the wall outlet.
4. Disconnect all cables from the rear of the system unit.
5. Remove the system unit cover (5900).
6. Remove the 64/256KB Memory Option Adapter (5800).
7. Locate the module in bank 0, bank 1, bank 2, or bank 3 to be removed. (If you are not certain which module needs to be replaced, refer to PIC 3-200-1, “Memory” to determine which module is failing.)

Note: If the module to be replaced is on the system board, see Memory Module Removal (5920).
8. To separate the module from the connector, grasp the module as shown in **B**. Lift in a two step motion, as shown in **C** and **D**, to avoid bending pins.
1. Align the module pins A with the connector B and firmly press the module into place. Notch C on the module should be aligned with the notch in the connector.

2. Replace all option adapters (5800). Use the notes you made in the removal procedure to replace the option adapters in the right slots.

3. Replace the system unit cover (5900).

4. Recable the system.
System Unit

Cover Removal

1. Set the system unit Power switch to Off, then unplug power cord and disconnect all cables from the rear of the unit.
2. Set all external options away from the work surface.
3. Remove the cover mounting screws and slide the cover towards the front until it clears the unit.
1. Slide the cover towards the rear of the unit.
2. Align the mounting screws with the threaded tabs and tighten.
3. Reconnect the cables to the system unit.
Power Supply Removal

1. Set the Power switch on the system unit (and the expansion unit, if attached) to Off.
2. Unplug system unit’s (and expansion unit’s) power cord(s) from the wall outlet, then unplug the power cord from the rear of the system/extension unit.
3. Remove the system/extension unit cover (5900).
4. Disconnect the system/extension board power connectors by grasping the connectors and pulling straight up.

**WARNING:** Do not pull on the wires when disconnecting connectors.
5. Disconnect the fixed disk drive/diskette drive power connectors. See Section 4, "Locations."

6. Remove the four power supply mounting screws.

   If you are replacing the system unit power supply, continue with step 11.

   If you are replacing the expansion unit power supply, continue with step 7.
7. Hold the expansion unit by the front panel and tilt up until it rests on the rear panel.

8. Remove the fixed disk mounting plate screw (turn counterclockwise) with a flat-blade screwdriver or 3/16" nutdriver.
9. Remove the 2 fixed disk drive mounting screws.
10. Slide the fixed disk drive assembly to the front of the machine about one inch.
11. Push the power supply forward about 1/2" lift up and remove.
1. Position the power supply about 1/2" from the rear of the system/expansion unit back plate and slide into position.
2. Align the screw holes in the power supply with the rear frame.
3. Replace and tighten the four power supply mounting screws.
4. Reinstall the fixed disk drive if removed (expansion unit), and reconnect the fixed disk drive/diskette drive power connectors.
5. Reinstall the system/expansion board power connectors.
6. Replace fixed disk drive (5200).
7. Replace unit cover (5900).
8. Reconnect cables to the unit.
1. Set the Power switch on the system unit (and the expansion unit, if attached) to Off.
2. Set all external Power switches to off (printer, display, etc.).
3. Unplug system unit's (and expansion unit's) line cord(s) from the wall outlet.
4. Disconnect all cables from the rear of the system unit.
5. Remove the system unit cover (5900).
6. Remove all the option adapters from the system unit (5800). Make a note of the slot from which you remove each adapter.
7. Locate the module to be removed. (If you are not certain which module needs to be replaced see PIC 3-200-1, "Memory" to determine which module is failing.)
8. To separate the module from the connector, grasp the module as shown in B. Lift in a two step motion, as shown in C and D, to avoid bending pins.
1. Align the module pins A with the connector B and firmly press the module into place. Notch C on the module should be aligned with the notch in the connector.

2. Replace all option adapters (5800). Use the notes you made in the removal procedure to replace the option adapters in the right slots.

3. Replace the system unit cover (5900).

4. Recable the system.
1. Set system unit Power switch to Off.
2. Remove system unit power cord from the wall outlet.
3. Remove the system unit cover (5900).
4. Disconnect the speaker leads.
5. Remove the speaker mounting screw.
6. Remove the speaker.
1. Set the Power switch on the system unit (and expansion unit, if attached) to Off.
2. Unplug system unit’s (and expansion unit’s if attached) power cord(s) from the wall outlet and disconnect all cables from the rear of the system unit.
3. Remove system unit cover (5900).
4. Remove all option adapters (5800) (5810).
5. Disconnect diskette drive signal cable A and system board power connectors B.
6. Remove the Math Coprocessor, if installed (5950) E.
7. Remove speaker connector C.
8. Remove system board mounting screws D.
8. Slide the system board away from the power supply (approximately 1/2" until stand-offs G can be lifted from mounting slots F).
9. Lift the system board up and out of the system unit.
1. Position the stand-offs A on the system board into the mounting slots B.
2. Slide the system board toward the power supply until the holes for the two mounting screws are aligned.
3. Install the two system board mounting screws D.
4. Install the speaker connector C.
5. Install the Math Coprocessor, if removed (5950) E.
6. Install the system board power connectors B.
7. Install the option adapters (5800).
8. Install the diskette drive signal cable A.
9. Install the system unit cover (5900).
10. Reconnect all cables to the rear of the system unit.
WARNING: The pins on the coprocessor are easily bent. Be
careful not to bend the pins when removing the
coprocessor.

The coprocessor is static sensitive. Maintain
personal grounding by touching the system unit
frame with one hand while removing the
coprocessor.

1. Set the Power switch on the system unit (and the expansion
unit, if attached) to Off.
2. Set all external Power switches to off (printer, TV, etc).
3. Unplug the system unit’s (and expansion unit’s) power
cord(s) from the wall outlet.
4. Disconnect all cables from the rear of the system unit.
5. Remove the system unit cover (5900).
6. Unplug the power supply connectors from the system board and position them out of the way.
7. Locate the Math Coprocessor on the system board shown below.
8. Using a module puller, carefully remove the coprocessor.
9. Remove the safety protector.
1. Install the safety protector on the coprocessor. Make sure the notches in the safety protector are on the same end as the notch in the coprocessor. The overlapped portions of the safety protector should be on the bottom or pin side of the coprocessor (5970).
2. Locate the Math Coprocessor connector on the system board shown below.
3. Carefully align the pins on the coprocessor with its connector and firmly press the coprocessor in place. Be sure the notch on the safety protector is facing toward the 8088 processor.

4. Check to be sure the switch block 1 switch 2 on the system board, is in the OFF position.

5. Reconnect the power supply connectors.

6. Replace the system unit cover (5900).

7. Reconnect all cables.
Warning: The pins on the processor module are easily bent. Be careful not to bend the pins when removing the processor.

The processor is static sensitive. Maintain personal grounding, by touching the system unit frame with one hand, while removing the processor.

1. Set the Power switch on the system unit (and the expansion unit, if attached) to Off.
2. Set all external Power switches to off (printer, TV, etc.).
3. Unplug the system unit’s (and expansion unit’s) power cord(s) from the wall outlet.
4. Remove the system unit cover (5900).
5. Unplug the power supply connectors from the system board and position them out of the way.
6. Locate the processor on the system board shown below.
7. Using a module puller, carefully remove the processor.
1. Locate the 8088 processor connector on the system board shown below.
**Warning:** The pins on the processor module are easily bent. Be careful not to bend the pins when installing the processor.

The processor is also static sensitive. Maintain personal grounding, by touching the system frame with one hand, while installing the processor.

2. Carefully align the pins on the processor with its connector and firmly press the processor in place. Be sure the notch on the 8088 processor is facing the rear of the system board.

3. Replace the system unit cover (5900).
4. Reconnect all cables.
1. Assemble the safety protector as shown in the figure below.
2. Insert slot A into B then insert C into slot D.
SECTION 6. SWITCH SETTINGS

System Board Switch Settings ..................... 6-3

  System Board Switches ......................... 6-3
  Monitor Type Switch Settings ................. 6-4
  5 1/4" Diskette Drive Switch Setting ........ 6-4

Extender Card Switch Settings ................... 6-5

Memory Option Switch Settings .................. 6-6

  (16KB-64KB CPU) System Board ............... 6-6
  (64KB-256KB CPU) System Board .......... 6-25

Note: The system board type (16KB-64KB CPU or 64KB-256KB CPU) is printed on the left edge of the system board. See Section 4, "Locations!"
Switches in your system are set to reflect the addition of memory and other installed options. Switches are located on the system board, extender card, and memory expansion options.

The switches are dual inline pin (dip) switches that can be easily set with a ballpoint pen. Refer to the diagrams below to familiarize yourself with the different types of switches that may be used in your system.

Refer to the charts on the following pages to determine the correct switch setting for your system.

**Note:** Set a rocker switch by pressing down the rocker to the desired position.
System Board Switch Settings

The switches on the system board are set as shown in the following figure. These settings are necessary for the system to address the attached components, and to specify the amount of memory installed on the system board.

Switch Block 1

<table>
<thead>
<tr>
<th>Position</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-7-8</td>
<td>Number of 5 1/4&quot; Diskette Drives Installed</td>
</tr>
<tr>
<td>2</td>
<td>Math Coprocessor: ON if coprocessor is installed (must be OFF if coprocessor is not installed)</td>
</tr>
<tr>
<td>3-4</td>
<td>Amount of memory on the system board</td>
</tr>
<tr>
<td>5-6</td>
<td>Type(s) of display adapter(s) installed</td>
</tr>
</tbody>
</table>

Switch Block 2

<table>
<thead>
<tr>
<th>Position</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-2-3-4-5</td>
<td>Amount of memory options installed</td>
</tr>
<tr>
<td>6-7-8</td>
<td>Always in the OFF position</td>
</tr>
</tbody>
</table>
Monitor Type Switch Settings

<table>
<thead>
<tr>
<th>No Monitor</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>IBM Monochrome Display or more than one monitor</td>
<td><img src="image1.png" alt="Diagram" /></td>
<td><img src="image2.png" alt="Diagram" /></td>
</tr>
<tr>
<td>40x25 Color</td>
<td><img src="image3.png" alt="Diagram" /></td>
<td><img src="image4.png" alt="Diagram" /></td>
</tr>
<tr>
<td>80x25 Color</td>
<td><img src="image5.png" alt="Diagram" /></td>
<td><img src="image6.png" alt="Diagram" /></td>
</tr>
</tbody>
</table>

**Note:** The 80x25 color setting, when used with home television and various monitors, can cause loss of character/quality.

5 1/4" Diskette Drive Switch Settings

<table>
<thead>
<tr>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 – Drives</td>
<td><img src="image7.png" alt="Diagram" /></td>
</tr>
<tr>
<td>1 – Drive</td>
<td><img src="image9.png" alt="Diagram" /></td>
</tr>
<tr>
<td>2 – Drives</td>
<td><img src="image11.png" alt="Diagram" /></td>
</tr>
</tbody>
</table>

6-4
## Extender Card Switch Settings

<table>
<thead>
<tr>
<th>System Memory</th>
<th>Extender Card Switch Block</th>
<th>Memory Segment</th>
</tr>
</thead>
<tbody>
<tr>
<td>16K to 64K</td>
<td></td>
<td>1</td>
</tr>
<tr>
<td>96K to 128K</td>
<td></td>
<td>2</td>
</tr>
<tr>
<td>160K to 192K</td>
<td></td>
<td>3</td>
</tr>
<tr>
<td>224K to 256K</td>
<td></td>
<td>4</td>
</tr>
<tr>
<td>288K to 320K</td>
<td></td>
<td>5</td>
</tr>
<tr>
<td>352K to 384K</td>
<td></td>
<td>6</td>
</tr>
<tr>
<td>416K to 448K</td>
<td></td>
<td>7</td>
</tr>
<tr>
<td>480K to 512K</td>
<td></td>
<td>8</td>
</tr>
<tr>
<td>544K to 576K</td>
<td></td>
<td>9</td>
</tr>
<tr>
<td>608K to 640K</td>
<td></td>
<td>A</td>
</tr>
</tbody>
</table>
Memory Switch Settings
(16KB-64KB CPU) System Board

16K Total Memory
Switch Block 2

32K Total Memory
Switch Block 1

48K Total Memory
Switch Block 1

64K Total Memory
Switch Block 1
96K Total Memory
32K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

1 - 32K option
128K Total Memory  
64K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><img src="image1.png" alt="Switch Block 1" /></td>
<td><img src="image2.png" alt="Switch Block 2" /></td>
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</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 64K installed</td>
<td><img src="image1.png" alt="Switch Block 1" /></td>
<td><img src="image2.png" alt="Switch Block 2" /></td>
</tr>
<tr>
<td>1 - 64K option</td>
<td><img src="image1.png" alt="Switch Block 1" /></td>
<td><img src="image2.png" alt="Switch Block 2" /></td>
</tr>
<tr>
<td>2 - 32K options</td>
<td><img src="image1.png" alt="Switch Block 1" /></td>
<td><img src="image2.png" alt="Switch Block 2" /></td>
</tr>
</tbody>
</table>
### 160K Total Memory
96K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>64/256K Option Card Switches</td>
<td>64K Option Card Switches</td>
<td>32K Option Card Switches</td>
</tr>
<tr>
<td>1 - 64/256K option with 64K installed</td>
<td>1 - 64K option</td>
<td>1 - 32K option</td>
</tr>
<tr>
<td>1 - 32K option</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 64K option</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3 - 32K options</td>
<td></td>
<td></td>
</tr>
<tr>
<td>192K Total Memory</td>
<td>128K + (64K on System Board)</td>
<td></td>
</tr>
<tr>
<td>-------------------</td>
<td>-----------------------------</td>
<td></td>
</tr>
<tr>
<td><strong>System Board Switches</strong></td>
<td><strong>1 - 64K/256K option with 64K option installed</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Switch Block 1</strong></td>
<td><strong>1 - 64K option</strong></td>
<td></td>
</tr>
<tr>
<td><strong>64K Option Card Switches</strong></td>
<td><strong>2 - 64K options</strong></td>
<td></td>
</tr>
<tr>
<td><strong>32K Option Card Switches</strong></td>
<td><strong>1 - 64K/256K option with 64K installed</strong></td>
<td></td>
</tr>
<tr>
<td><strong>64K/256K Option Card Switches</strong></td>
<td><strong>2 - 32K options</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Switch Block 2</strong></td>
<td><strong>1 - 64K option</strong></td>
<td></td>
</tr>
<tr>
<td><strong>64K Option Card Switches</strong></td>
<td><strong>2 - 32K options</strong></td>
<td></td>
</tr>
<tr>
<td><strong>32K Option Card Switches</strong></td>
<td><strong>1 - 64K/256K option with 128K installed</strong></td>
<td></td>
</tr>
</tbody>
</table>
### 288K Total Memory

224K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
</table>
| 1 - 64/256K option with 192K installed  
1 - 32K option | ![64/256K Option Card Switches](image) | ![32K Option Card Switches](image) |
| 1 - 64/256K option with 128K installed  
1 - 64K option  
1 - 32K option | ![64K Option Card Switches](image) | ![32K Option Card Switches](image) |
### 320K Total Memory

**256K + (64K on System Board)**

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>![Switch Block 1 Diagram]</td>
<td>![Switch Block 2 Diagram]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 128K installed</td>
<td>![64K Option Switches Diagram]</td>
<td>![32K Option Switches Diagram]</td>
</tr>
<tr>
<td>2 - 64K options</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

| 1 - 64/256K option with 192K installed | ![64K Option Switches Diagram] | ![32K Option Switches Diagram] |
| 1 - 64K option                  |                          |                          |

| 1 - 64/256K option with 192K installed | ![64K Option Switches Diagram] | ![32K Option Switches Diagram] |
| 2 - 32K options                 |                          |                          |

| 1 - 64/256K option with 256K installed | ![64K Option Switches Diagram] | ![32K Option Switches Diagram] |

---

**Notes:**
- The system board switches control the configuration of the memory options.
- Each switch block represents a different configuration option for the memory.
- The diagrams illustrate the switch positions for each option.
### 352K Total Memory
288K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>64/256K Option Card Switches</strong></td>
<td><strong>64K Option Card Switches</strong></td>
<td><strong>32K Option Card Switches</strong></td>
</tr>
<tr>
<td>1 - 64/256K option with 192K installed</td>
<td><img src="image1" alt="Switch Block 1" /></td>
<td><img src="image2" alt="Switch Block 2" /></td>
</tr>
<tr>
<td>1 - 64K option</td>
<td><img src="image3" alt="Switch Block 1" /></td>
<td><img src="image4" alt="Switch Block 2" /></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td><img src="image5" alt="Switch Block 1" /></td>
<td><img src="image6" alt="Switch Block 2" /></td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td><img src="image7" alt="Switch Block 1" /></td>
<td><img src="image8" alt="Switch Block 2" /></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td><img src="image9" alt="Switch Block 1" /></td>
<td><img src="image10" alt="Switch Block 2" /></td>
</tr>
</tbody>
</table>
### 384K Total Memory

320K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>64/256K Option Card Switches</td>
<td>64K Option Card Switches</td>
<td>32K Option Card Switches</td>
</tr>
</tbody>
</table>
| 1 - 64/256K option with 192K installed  
2 - 64K options | | |
| 1 - 64/256K option with 256K installed  
1 - 64/256K option with 64K installed | | |
| 1 - 64/256K option with 256K installed  
1 - 64K option | | |
| 1 - 64/256K option with 256K installed  
2 - 32K options | | |
### 416K Total Memory

352K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 64K installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

| 64/256K options with 256K installed |
| 1 - 64K option |
| 1 - 32K option |
### 448K Total Memory
384K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>64/256K Option Card Switches</strong></td>
<td><strong>64K Option Card Switches</strong></td>
<td><strong>32K Option Card Switches</strong></td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td>1 - 64/256K option with 64K installed</td>
<td>1 - 64K option</td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td>2 - 64K options</td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td>1 - 64/256K option with 128K installed</td>
<td></td>
</tr>
</tbody>
</table>
### 480K Total Memory
416K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>64/256K Option Card Switches</td>
<td>64K Option Card Switches</td>
<td>32K Option Card Switches</td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 128K installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
512K Total Memory
448K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>64/256K Option Card Switches</td>
<td>64K Option Card Switches</td>
<td>32K Option Card Switches</td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td><img src="image1" alt="Switch Configuration" /></td>
<td><img src="image2" alt="Switch Configuration" /></td>
</tr>
<tr>
<td>1 - 64/256K option with 128K installed</td>
<td><img src="image3" alt="Switch Configuration" /></td>
<td></td>
</tr>
<tr>
<td>1 - 64K option</td>
<td><img src="image4" alt="Switch Configuration" /></td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td><img src="image5" alt="Switch Configuration" /></td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 192K installed</td>
<td><img src="image6" alt="Switch Configuration" /></td>
<td></td>
</tr>
</tbody>
</table>
544K Total Memory
480K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 192K installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
576K Total Memory
512K + (64K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td><img src="image1" alt="Switch Diagram" /></td>
<td><img src="image2" alt="Switch Diagram" /></td>
</tr>
<tr>
<td>1 - 64/256K option with 192K installed</td>
<td><img src="image3" alt="Switch Diagram" /></td>
<td><img src="image4" alt="Switch Diagram" /></td>
</tr>
<tr>
<td>1 - 64K option</td>
<td><img src="image5" alt="Switch Diagram" /></td>
<td><img src="image6" alt="Switch Diagram" /></td>
</tr>
<tr>
<td>2 - 64/256K option with 256K installed</td>
<td><img src="image7" alt="Switch Diagram" /></td>
<td><img src="image8" alt="Switch Diagram" /></td>
</tr>
</tbody>
</table>
# Memory Switch Settings

(64KB-256KB CPU) System Board

## 64K Total Memory

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 2 3 4 5 6 7 8</td>
<td>1 2 3 4 5 6 7 8</td>
</tr>
</tbody>
</table>

## 128K Total Memory

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 2 3 4 5 6 7 8</td>
<td>1 2 3 4 5 6 7 8</td>
</tr>
</tbody>
</table>

## 192K Total Memory

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 2 3 4 5 6 7 8</td>
<td>1 2 3 4 5 6 7 8</td>
</tr>
</tbody>
</table>

## 256K Total Memory

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1 2 3 4 5 6 7 8</td>
<td>1 2 3 4 5 6 7 8</td>
</tr>
</tbody>
</table>
### 352K Total Memory

**96K + (256K on System Board)**

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>64/256K Option Card Switches</td>
<td>64K Option Card Switches</td>
</tr>
</tbody>
</table>
| 1 - 64/256K option with 64K installed  
1 - 32K option | ![Switch Block 1](image1) | ![Switch Block 2](image2) | ![Switch Block 3](image3) |
| 1 - 64K option  
1 - 32K option | ![Switch Block 1](image4) | ![Switch Block 2](image5) | ![Switch Block 3](image6) |
<p>| 3 - 32K options | <img src="image7" alt="Switch Block 1" /> | <img src="image8" alt="Switch Block 2" /> | <img src="image9" alt="Switch Block 3" /> |</p>
<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>384K Total Memory</strong></td>
<td><strong>128K + (256K on System Board)</strong></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 64K installed</td>
<td>1 - 64K option</td>
<td></td>
</tr>
<tr>
<td>2 - 64K options</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 64K installed</td>
<td>2 - 32K options</td>
<td></td>
</tr>
<tr>
<td>1 - 64K option</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2 - 32K options</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 - 64/256K option with 128K installed</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### 416K Total Memory
160K + (256K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 64K installed</td>
<td><img src="image" alt="64/256K Option Card Switches" /></td>
<td><img src="image" alt="64K Option Card Switches" /></td>
</tr>
<tr>
<td>1 - 64K option</td>
<td><img src="image" alt="64/256K Option Card Switches" /></td>
<td><img src="image" alt="64K Option Card Switches" /></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td><img src="image" alt="64/256K Option Card Switches" /></td>
<td><img src="image" alt="64K Option Card Switches" /></td>
</tr>
<tr>
<td>2 - 64K options</td>
<td><img src="image" alt="64/256K Option Card Switches" /></td>
<td><img src="image" alt="64K Option Card Switches" /></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td><img src="image" alt="64/256K Option Card Switches" /></td>
<td><img src="image" alt="64K Option Card Switches" /></td>
</tr>
<tr>
<td>1 - 64/256K option with 128K installed</td>
<td><img src="image" alt="64/256K Option Card Switches" /></td>
<td><img src="image" alt="64K Option Card Switches" /></td>
</tr>
<tr>
<td>1 - 32K option</td>
<td><img src="image" alt="64/256K Option Card Switches" /></td>
<td><img src="image" alt="64K Option Card Switches" /></td>
</tr>
<tr>
<td>System Board Switches</td>
<td>32K Option Card Switches</td>
<td>64K Option Card Switches</td>
</tr>
<tr>
<td>-----------------------</td>
<td>--------------------------</td>
<td>--------------------------</td>
</tr>
<tr>
<td>1 - 64/256K option with 192K installed</td>
<td>1 - 64/256K option with 128K installed</td>
<td>1 - 64/256K option with 64K installed</td>
</tr>
<tr>
<td>1 - 64/256K option</td>
<td>1 - 64/256K option</td>
<td>1 - 64/256K option</td>
</tr>
<tr>
<td>1 - 64K options</td>
<td>2 - 64K options</td>
<td>3 - 64K options</td>
</tr>
</tbody>
</table>

448K Total Memory

192K + (256K on System Board)
<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>512K Total Memory</strong></td>
<td><strong>256K + (256K on System Board)</strong></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 128K installed</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
</tr>
<tr>
<td>2 - 64K options</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
</tr>
<tr>
<td>1 - 64/256K option with 192K installed</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
</tr>
<tr>
<td>1 - 64K option</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
</tr>
<tr>
<td>1 - 64/256K option with 192K installed</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
</tr>
<tr>
<td>2 - 32K options</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
<td>![Switch Block Image]</td>
</tr>
</tbody>
</table>
### 544K Total Memory
**288K + (256K on System Board)**

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>64/256K Option Card Switches</strong></td>
<td>![Diagram]</td>
<td>![Diagram]</td>
</tr>
<tr>
<td><strong>64K Option Card Switches</strong></td>
<td>![Diagram]</td>
<td>![Diagram]</td>
</tr>
<tr>
<td><strong>32K Option Card Switches</strong></td>
<td>![Diagram]</td>
<td>![Diagram]</td>
</tr>
</tbody>
</table>

- **1 - 64/256K option with 192K installed**
- **1 - 64K option**
- **1 - 32K option**

- **1 - 64/256K option with 256K installed**
- **1 - 32K option**
### 576K Total Memory
320K + (256K on System Board)

<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>64/256K Option Card Switches</td>
<td>64K Option Card Switches</td>
<td>32K Option Card Switches</td>
</tr>
</tbody>
</table>

1. **64/256K option with 192K installed**
   - 1 - 64/256K option with 192K installed
   - 2 - 64K options

2. **64/256K option with 256K installed**
   - 1 - 64/256K option with 256K installed
   - 1 - 64/256K option with 64K installed

3. **64/256K option with 256K installed**
   - 1 - 64/256K option with 256K installed
   - 1 - 64K option

4. **64/256K option with 256K installed**
   - 1 - 64/256K option with 256K installed
   - 2 - 32K options
<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>608K Total Memory</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>352K + (256K on System Board)</strong></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>64/256K Option Card Switches</th>
<th>64K Option Card Switches</th>
<th>32K Option Card Switches</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 64/256K option with 256K installed</td>
<td>1 - 64/256K option with 64K installed</td>
<td>1 - 32K option</td>
</tr>
<tr>
<td>1 - 32K option</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<p>| 1 - 64/256K option with 256K installed | 1 - 64K option | 1 - 32K option |
| 1 - 32K option |                          |                |</p>
<table>
<thead>
<tr>
<th>System Board Switches</th>
<th>Switch Block 1</th>
<th>Switch Block 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>64/256K Option Card Switches</td>
<td>64K Option Card Switches</td>
<td>32K Option Card Switches</td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed&lt;br&gt;1 - 64/256K option with 64K installed&lt;br&gt;1 - 64K option</td>
<td><img src="image1.png" alt="Diagram" /></td>
<td><img src="image2.png" alt="Diagram" /></td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed&lt;br&gt;2 - 64K options</td>
<td><img src="image3.png" alt="Diagram" /></td>
<td><img src="image4.png" alt="Diagram" /></td>
</tr>
<tr>
<td>1 - 64/256K option with 256K installed&lt;br&gt;1 - 64/256K option with 128K installed</td>
<td><img src="image5.png" alt="Diagram" /></td>
<td><img src="image6.png" alt="Diagram" /></td>
</tr>
</tbody>
</table>
Notes:
<table>
<thead>
<tr>
<th>Topic</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limited Warranty IBM Service Parts</td>
<td>7-2</td>
</tr>
<tr>
<td>How to Use This Parts Catalog</td>
<td>7-3</td>
</tr>
<tr>
<td>Visual Index</td>
<td>7-4</td>
</tr>
<tr>
<td>System Unit</td>
<td>7-5</td>
</tr>
<tr>
<td>Expansion Unit</td>
<td>7-8</td>
</tr>
<tr>
<td>Monochrome Display</td>
<td>7-12</td>
</tr>
<tr>
<td>Color Display</td>
<td>7-14</td>
</tr>
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<td>Diskette Drive</td>
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<td>Fixed Disk Drive</td>
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<tr>
<td>Keyboard</td>
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</tr>
<tr>
<td>Matrix/Graphics Printer</td>
<td>7-28</td>
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7-2
How To Use This Parts Catalog

1
Turn to the visual index then locate, by illustration, the assembly containing the part.

2
Turn to the page for that assembly. Then locate the part visually.

3
Using the index number shown with the part, refer to the accompanying listing to obtain major unit code, part number and description.

FIGURE 3. KEYBOARD

<table>
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<tr>
<th>KEYBOARD</th>
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System Unit (5150)
Figure 1
Page 7-5

Expansion Unit (5161)
Figure 2
Page 7-8

Monochrome Display (5151)
Figure 3
Page 7-12

Color Display (5153)
Figure 4
Page 7-14

Diskette Drive
Figure 5
Page 7-16

Fixed Disk Drive
Figure 6
Page 7-24

Keyboard
Figure 7
Page 7-26

Matrix Printer (5152)
Figure 8
Page 7-28

Visual Index
Figure 1 System Unit (5150)

<table>
<thead>
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<th>Major Unit Code</th>
<th>Figure Index Number</th>
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<td>8529163</td>
<td>Bezel Assembly</td>
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<tr>
<td>000</td>
<td>1-2</td>
<td>8654209</td>
<td>Top Cover (No Bezel)</td>
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<tr>
<td>000</td>
<td>1-2</td>
<td>8529162</td>
<td>Cover Assembly</td>
</tr>
<tr>
<td>000</td>
<td>1-3</td>
<td>8529204</td>
<td>Disk Cover Plate</td>
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<td>000</td>
<td>1-4</td>
<td>8529164</td>
<td>Logo/Label Kit</td>
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<td></td>
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<td>- Consisting of -</td>
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<tr>
<td></td>
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<td>Front Name Plate</td>
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<tr>
<td></td>
<td></td>
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<td>FCC Label</td>
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System Unit (5150)
Figure 1. System Unit. (5150)
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<td>8529238</td>
<td>System Board (16KB-64KB CPU) with 64KB installed.</td>
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<tr>
<td>311</td>
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<td>8654213</td>
<td>System Board (64KB-256KB CPU)</td>
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<td>000</td>
<td>1-6</td>
<td>8529143</td>
<td>Speaker and Cable</td>
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<td>000</td>
<td>1-7</td>
<td>8529155</td>
<td>Power Supply</td>
</tr>
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<td>000</td>
<td>1-8</td>
<td>8529158</td>
<td>Line Card</td>
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<td>000</td>
<td>1-9</td>
<td>8529161</td>
<td>Base Assembly</td>
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<td>301</td>
<td>1-10</td>
<td>8529142</td>
<td>16KB Memory Module (Qty. 1)</td>
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<td>302</td>
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<td>8529211</td>
<td>64KB Memory Module (Qty. 1)</td>
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<td>8529165</td>
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<td>— Consisting of —</td>
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<td></td>
<td>Screw-Flange</td>
</tr>
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<td></td>
<td>Clip-Bezel</td>
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<td></td>
<td>Clip-Blank Bezel</td>
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<td></td>
<td></td>
<td></td>
<td>Foot Pad-Keyboard</td>
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<tr>
<td></td>
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<td>Foot Pad-System Unit</td>
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<td></td>
<td>Screw-Flange</td>
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<td>8529144</td>
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<td>8529148</td>
<td>64KB Memory Expansion Option</td>
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<td>1-11</td>
<td>8529146</td>
<td>IBM Monochrome Display &amp; Printer Adapter</td>
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<tr>
<td>317</td>
<td>1-11</td>
<td>8529149</td>
<td>Color/Graphics Monitor Adapter</td>
</tr>
<tr>
<td>100</td>
<td>1-11</td>
<td>8529150</td>
<td>Printer Adapter</td>
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<tr>
<td>315</td>
<td>1-11</td>
<td>8529151</td>
<td>Asynchronous Communications Adapter</td>
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<td>313</td>
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<td>Game Control Adapter</td>
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<td>1-11</td>
<td>8529213</td>
<td>5 1/4&quot; Diskette Drive Adapter</td>
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<td>319</td>
<td>1-11</td>
<td>8529212</td>
<td>Prototype Card</td>
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<td>102</td>
<td>1-11</td>
<td>8529295</td>
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<td></td>
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<td>(Does not include 64KB Memory Modules.)</td>
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<td>312</td>
<td>1-11</td>
<td>8529252</td>
<td>Extender Card</td>
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<td>321</td>
<td>1-13</td>
<td>8529211</td>
<td>Binary Synchronous Communications (BSC) Adapter</td>
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<td>104</td>
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<td>8529274</td>
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<td>Math Coprocessor and 8088 Processor</td>
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## Expansion Unit (5161)

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<td>Cover Assembly</td>
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<td>2-3</td>
<td>8529204</td>
<td>Disk Cover Plate</td>
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<td>000</td>
<td>2-4</td>
<td>8529164</td>
<td>Logo/Label Kit</td>
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<td>– Consisting of –</td>
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<td></td>
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<td>312</td>
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<td>8529252</td>
<td>Extender Card (Must be installed in System Unit).</td>
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<tr>
<td>316</td>
<td>2-6</td>
<td>8529253</td>
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Figure 2 Expansion Unit (5161)
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Figure 3 Monochrome Display (5151)
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‡Restricted availability.
Figure 4 Color Display (5153)
## Color Display (5153)

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<td>Display Assembly</td>
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<td>8529339</td>
<td>Logo/Label Kit</td>
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<td>202</td>
<td>4-3</td>
<td>8529287</td>
<td>Brightness Knob</td>
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<td>202</td>
<td>4-5</td>
<td>8529289</td>
<td>Power On/Off Knob</td>
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<td>P.C. Board/Flyback Transformer</td>
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<td>Transistor/Chassis</td>
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<td>Control Assembly</td>
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<td>Power On Indicator</td>
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<td>Power Supply Assembly</td>
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<td>8529290‡</td>
<td>CRT and Yoke</td>
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<td>8529324‡</td>
<td>CRT Drive Board and Shield Cable</td>
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<td>8529334‡</td>
<td>Signal Cable</td>
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<td>Power Receptacle/Line Filter Assembly</td>
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<td>8529335‡</td>
<td>Vertical Size Pot Shaft Extension</td>
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<td>Driver Board Shield</td>
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<td>P.C. Board Chassis Mounting Screws</td>
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<td>Rear Cover Screws and Washers</td>
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<td>Cover Screw Plugs</td>
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<td>Degaussing Coil Wire Ties</td>
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<td>6937192‡</td>
<td>Packing Material Kit</td>
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</table>

‡Restricted availability
Figure 5 Diskette Drive  Type 1

7-16
## Diskette Drive  Type 1

Use only in drives that have an A or B or no prefix in front of the serial number. The serial number is visible from the top of the drive.

<table>
<thead>
<tr>
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<th>Description</th>
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<td>8529153</td>
<td>Diskette Drive Assembly/160KB</td>
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‡Restricted availability

7-17
Figure 5 Diskette Drive    Type 1
Diskette Drive  Type 1

Use only in drives that have an A or B or no prefix in front of the serial number. The serial number is visible from the top of the drive.

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Figure 5 Diskette Drive  Type 2
## Diskette Drive Type 2

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- Consisting of –
  - Screws
  - Washers
  - Set Screws
  - Pin Clamps

‡Restricted availability
Figure 5 Diskette Drive  Type 2
# Diskette Drive Type 2

Use only in drives that have a D in front of the serial number. The serial number is visible from the top of the drive.

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‡Restricted availability
Figure 6 Fixed Disk Drive
## Fixed Disk Drive

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### Figure 7 Keyboard

#### Keyboard

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# Keybutton Part Numbers

(Major Unit Code 040)

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For a complete set of key buttons order Part No. 4584657
Figure 8
Printer (5152)

[Diagram showing parts of the printer]

Hazardous Area
Trained service people only
Serious shock hazard exists even with power switch off

Disconnect input power before servicing
For continued protection against fire hazard, replace only with same type and rating of fuse
<table>
<thead>
<tr>
<th>Major Unit Code</th>
<th>Figure Index Number</th>
<th>Part Number</th>
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<td>8-16</td>
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‡Restricted availability
Figure 8
Printer (5152)
# Matrix Printer (5152)

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<th>Part Number</th>
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</table>
INDEX

A

AC Safety Ground Locations
  IBM Color Display  4-38
  IBM Monochrome Display  4-35
  System Unit & Expansion Unit Power Supplies  4-36
  80 CPS Matrix Printer 110/120 Vac  4-37
  80 CPS Matrix Printer 220/240 Vac  4-37

Access Cover (Matrix Printer)
  Parts  7-28
  Removal  5-132

Adjustments (see Removal/Replacement and Adjustments)

Asynchronous Communications Adapter
  Locations  4-25
  Parts  7-6
  PICs  3-1100-1
  Removal  5-173
  Replacement  5-175

Attachments (see Option Adapters)

B

Binary Synchronous Communications Adapter
  Locations  4-31
  Parts  7-6
  PICs  3-2000-1
  Removal  5-173
  Replacement  5-175

Base (see Keyboard Base)

Base Cover (Matrix Printer)
  Locations  4-21
  Parts  7-28
  Removal  5-137
  Replacement  5-138
Cables

Communications Adapter
   Locations 4-26

Diskette Signal
   Locations 4-7
   Parts 7-18

Fixed Disk Drive Data/Control
   Parts 7-24

Keyboard
   Locations 4-24
   Parts 7-26

Power Transformer (Matrix Printer)
   Locations 4-17

Print Head
   Locations 4-22
   Parts 7-30

Printer Cable
   Locations 4-20
   Parts 7-28

Carriage Belt (Matrix Printer)
   Locations 4-18
   Parts 7-30
   Removal 5-113
   Replacement 5-116

Carriage Drive Assembly (Matrix Printer)
   Locations 4-18
   Parts 7-30
   Removal 5-118
   Replacement 5-119

Carriage Drive Shafts (Matrix Printer)
   Locations 4-18

Carriage Motor (Matrix Printer)
   Locations 4-17

Color/Graphics Monitor Adapter
   Locations 4-26
   Parts 7-6
   PICs 3-500-1
   Removal 5-173
   Replacement 5-175
Cone Assembly
  Diskette Drive Type 1
    Locations  4-5
    Parts  7-16
    Removal  5-7
    Replacement  5-8
  Diskette Drive Type 2
    Locations  4-8
    Parts  7-20
    Removal  5-49
    Replacement  5-50

Connector Locations
  Control Panel (Matrix Printer)  4-21
  CN2, CN3, CN4, CN5, CN6 (Matrix Printer)  4-19
  Diskette Power Type 1  4-7
  Diskette Power Type 2  4-9
  Expansion Unit Rear Panel  4-11
  System Unit  4-39

Control Cards (Matrix Printer)
  (see Control Circuit Card or Driver Circuit Card)

Control Circuit Card (Matrix Printer)
  Locations  4-17
  Parts  7-28
  Removal  5-121
  Replacement  5-125

Control Panel (Matrix Printer)
  Locations  4-21
  Parts  7-28
  Removal  5-131
  Replacement  5-131

Control Panel Connector
  Locations  4-21

Coprocessor
  (see IBM Math Coprocessor)

Cover (System Unit)
  Parts  7-5
  Removal  5-187
  Replacement  5-188
Diskette Adapter
Locations 4-27
Parts 7-6
PICs 3-600-1
Removal 5-176
Replacement 5-177

Diskette Drive
Cone Assembly
Type 1
Locations 4-5
Parts 7-16
Removal 5-7
Replacement 5-8
Type 2
Locations 4-9
Parts 7-20
Removal 5-49
Replacement 5-50
Cone Lever Arm
Type 1
Locations 4-6
Parts 7-16
Removal 5-9
Replacement 5-10
Type 2
Locations 4-9
Parts 7-20
Removal 5-51
Replacement 5-52
Diskette Drive A
Type 1
Removal 5-11
Replacement 5-13
Type 2
Removal 5-53
Replacement 5-55
Diskette Drive B
Type 1
Removal 5-15
Replacement 5-17
Diskette Drive (cont.)
Type 2
  Removal  5-57
  Replacement  5-59
Diskette Drive Logic Printed Circuit Board
Type 1
  Locations  4-7
  Parts  7-16
  Removal  5-19
  Replacement  5-21
Type 2
  Locations  4-10
  Parts  7-20
  Removal  5-61
  Replacement  5-62
Drive Belt
Type 1
  Parts  7-18
  Removal  5-23
  Replacement  5-23
Type 2
  Parts  7-22
  Removal  5-63
  Replacement  5-63
Drive Motor
Type 1
  Locations  4-5
  Parts  7-18
  Removal  5-24
  Replacement  5-25
Type 2
  Locations  4-9
  Parts  7-20
  Removal  5-64
  Replacement  5-65
Drive Motor Speed Adjustment
Type 1  5-26
Type 2  5-66
Drive Motor Preliminary Speed Adjustment
Type 1  5-31
Type 2  5-71
Diskette Drive (cont.)

Front Panel
Type 1
Locations 4-5
Parts 7-16
Removal 5-35
Replacement 5-36
Type 2
Locations 4-9
Parts 7-20
Removal 5-75
Replacement 5-76

Latch Assembly
Type 1
Locations 4-6
Parts 7-16
Removal 5-37
Replacement 5-38
Type 2
Locations 4-9
Parts 7-22
Removal 5-77
Replacement 5-78

LED Assembly
Type 1
Locations 4-5
Parts 7-16
Removal 5-39
Replacement 5-39
Type 2
Locations 4-9
Parts 7-20
Removal 5-79
Replacement 5-80

Left Diskette Guide
Type 1
Locations 4-5
Parts 7-16
Removal 5-40
Replacement 5-40
Type 2
Locations 4-9
Parts 7-20
Removal 5-81
Replacement 5-81

PICs 3-600-1
Diskette Drive (cont.)
Right Diskette Guide
Type 1
Locations  4-5
Parts    7-16
Removal  5-41
Replacement  5-41
Type 2
Locations  4-9
Parts    7-20
Removal  5-82
Replacement  5-82
Servo Board
Type 1
Locations  4-5
Parts    7-16
Removal  5-42
Replacement  5-42
Spindle Assembly
Type 1
Locations  4-5
Parts    7-18
Removal  5-43
Replacement  5-45
Type 2
Locations  4-9
Parts    7-22
Removal  5-83
Replacement  5-84
Write Protect Switch
Type 1
Locations  4-5
Parts    7-16
Removal  5-47
Replacement  5-48
Type 2
Locations  4-9
Parts    7-20
Removal  5-85
Replacement  5-86

Display (see IBM Monochrome Display or IBM Color Display)
Drive Belt
Diskette Drive Type 1
  Parts  7-18
  Removal  5-23
  Replacement  5-23
Diskette Drive Type 2
  Parts  7-22
  Removal  5-63
  Replacement  5-63

Drive Motor
Diskette Drive Type 1
  Locations  4-5
  Motor Speed Adjustment  5-26
  Parts  7-18
  Preliminary Speed Adjustment  5-31
  Removal  5-24
  Replacement  5-25
Diskette Drive Type 2
  Locations  4-9
  Motor Speed Adjustment  5-66
  Parts  7-20
  Preliminary Speed Adjustment  5-71
  Removal  5-64
  Replacement  5-65

Driver Circuit Card (Printer)
  Locations  4-17
  Parts  7-28
  Removal  5-128
  Replacement  5-130

E

End-of-Forms Switch (Matrix Printer)
  Locations  4-18
Expansion Unit
  Cover
    Parts  7-8
    Removal  5-187
    Replacement  5-188
  Expansion Board
    Locations  4-12
    Parts  7-10
    Removal  5-105
    Replacement  5-107
  Power Supply
    Locations  4-12
    Parts  7-10
    Removal  5-189
    Replacement  5-195

F

Fixed Disk Drive Adapter
  Locations  4-27
  Parts  7-6
  PICs  3-1700-1
  Removal  5-179
  Replacement  5-181

Fixed Disk Drive
  Locations  4-15
  Parts  7-24
  PICs  3-1700-1
  Fixed Disk Drive C
    Removal  5-87
    Replacement  5-90
  Fixed Disk Drive D
    Removal  5-93
    Replacement  5-96

Forms Feed Knob (Matrix Printer)
  Parts  7-30
  Removal  5-139

Forms Feed Motor (Matrix Printer)
  Locations  4-17

Forms Rack (Matrix Printer)
  Parts  7-28
  Removal  5-140
Forms Tractor (Matrix Printer)
Locations 4-17
Parts 7-30
Removal 5-141
Replacement 5-142

Front Panel
Diskette Type 1
Locations 4-5
Parts 7-16
Removal 5-35
Replacement 5-36
Diskette Type 2
Locations 4-9
Parts 7-20
Removal 5-75
Replacement 5-76

Fuse (Matrix Printer)
Locations 4-17
Parts 7-28
Removal 5-143

Fuse-Filter Card/Power Cord Assembly (Matrix Printer)
Locations 4-17
Parts 7-28
Removal 5-144
Replacement 5-145

G

Game Control Adapter
Locations 4-28
Parts 7-6
PICs 3-1300-1
Removal 5-173
Replacement 5-175

Ground Locations
IBM Color Display 4-38
IBM Monochrome Display 4-35
System Unit & Expansion Unit Power Supplies 4-36
80 CPS Matrix Printer 110/120 Vac 4-37
80 CPS Matrix Printer 220/240 Vac 4-37

I-10
**H**

**Heat Sink/Power Transistor Assembly**
- Locations 4-17
- Parts 7-28
- Removal 5-146
- Replacement 5-147

**I**

**IBM Color Display**
- Color Trimmer Capacitor Adjustment 5-101
- Parts 7-14
- PICs 3-500-1
- Removal 5-100
- Replacement 5-100
- Vertical Hold Adjustment 5-102
- Vertical Size Adjustment 5-103

**IBM Math Coprocessor**
- Locations 4-41
- Parts 7-6
- PICs 3-700-1
- Removal 5-204
- Replacement 5-207

**IBM Monochrome Display**
- Ground Locations 4-35
- Parts 7-12
- PICs 3-400-1
- Removal 5-99
- Replacement 5-99

**IBM Monochrome Display and Printer Adapter**
- Locations 4-29
- Parts 7-6
- PICs 3-400-1
- Removal 5-173
- Replacement 5-175

**IBM 80 CPS Matrix Printer**
- Access Cover
  - Parts 7-28
  - Removal 5-132
IBM 80 CPS Matrix Printer (cont.)

Base Cover
Locations 4-21
Parts 7-28
Removal 5-137
Replacement 5-138

Carriage Belt
Adjustment 5-111
Locations 4-18
Parts 7-30
Removal 5-113
Replacement 5-116

Carriage Drive Assembly
Locations 4-18
Parts 7-30
Removal 5-118
Replacement 5-119

Carriage Motor
Locations 4-17

Carriage Shafts
Locations 4-18

Control Circuit Card
Locations 4-17
Parts 7-28
Removal 5-121
Replacement 5-125

Control Panel
Locations 4-21
Parts 7-28
Removal 5-131
Replacement 5-131

Control Panel Connector
Locations 4-21

Driver Circuit Card
Locations 4-17
Parts 7-28
Removal 5-128
Replacement 5-130

End-of-Forms Switch
Locations 4-18

Forms Feed Knob
Parts 7-30
Removal 5-139

Forms Rack
Parts 7-28
Removal 5-140
IBM 80 CPS Matrix Printer (cont.)

Forms Feed Motor
   Locations  4-17

Forms Tractor
   Locations  4-17
   Parts  7-30
   Removal  5-141
   Replacement  5-142

Fuse
   Locations  4-17
   Parts  7-28
   Removal  5-143

Fuse-Filter Card/Power Cord Assembly
   Locations  4-17
   Parts  7-28
   Removal  5-144
   Replacement  5-145

Ground Locations
   110/120 Vac  4-37
   220/240 Vac  4-37

Heat Sink/Power Transistor Assembly
   Locations  4-17
   Parts  7-28
   Removal  5-146
   Replacement  5-147

Intermediate Gear
   Locations  4-18
   Parts  7-30
   Removal  5-148
   Replacement  5-149

Left Margin Sensor
   Adjustment  5-150
   Locations  4-22
   Parts  7-30
   Removal  5-156
   Replacement  5-157

PICs  3-1400-1

Platen
   Locations  4-18

Power Transformer
   Locations  4-17
   Parts  7-28
   Removal  5-158
   Replacement  5-159
IBM 80 CPS Matrix (cont.)

Print Head
- Locations 4-18
- Parts 7-30
- Removal 5-160
- Replacement 5-162

Print Head Cable
- Locations 4-22
- Printer Switch Settings 5-121

Print Head Gap
- Adjustment 5-163
- Locations 4-18

Print Mechanism Assembly
- Locations 4-18
- Parts 7-28
- Removal 5-164
- Replacement 5-165

Ribbon Cartridge
- Locations 4-17

Ribbon Shield
- Locations 4-18
- Parts 7-30
- Removal 5-168
- Replacement 5-169

Safety Shield
- Locations 4-17
- Parts 7-28
- Removal 5-171
- Replacement 5-172

Top Cover
- Locations 4-21
- Parts 7-28
- Removal 5-133
- Replacement 5-135

Intermediate Gear (Matrix Printer)
- Locations 4-18
- Parts 7-30
- Removal 5-148
- Replacement 5-149
**K**

**Keyboard**
- **Base**
  - Locations 4-24
  - Parts 7-26
  - Removal 5-109
  - Replacement 5-109
- **Cable**
  - Locations 4-24
  - Parts 7-26
- **Keyboard Assembly**
  - Locations 4-24
  - Parts 7-26
  - Removal 5-110
  - Replacement 5-110
- **Keybutton Positions**
  - Locations 4-23
  - Parts 7-26
- **PICs** 3-300-1
- **Top Cover**
  - Locations 4-24
  - Parts 7-26

**L**

**Latch Assembly**
- **Diskette Type 1**
  - Locations 4-6
  - Parts 7-16
  - Removal 5-37
  - Replacement 5-38
- **Diskette Type 2**
  - Locations 4-9
  - Parts 7-22
  - Removal 5-77
  - Replacement 5-78

**Led Assembly**
- **Diskette Type 1**
  - Locations 4-5
  - Parts 7-16
  - Removal 5-39
  - Replacement 5-39
LED Assembly (cont.)
  Diskette Type 2
    Locations 4-9
    Parts 7-20
    Removal 5-79
    Replacement 5-80

Left Diskette Guide
  Diskette Type 1
    Locations 4-5
    Parts 7-16
    Removal 5-40
    Replacement 5-40
  Diskette Type 2
    Locations 4-9
    Parts 7-20
    Removal 5-81
    Replacement 5-81

Left Margin Sensor (Matrix Printer)
  Adjustment 5-150
  Locations 4-22
  Parts 7-30
  Removal 5-156
  Replacement 5-157

Locations
  AC Safety Ground Locations
    IBM Color Display 4-38
    IBM Monochrome Display 4-35
    System Unit & Expansion Unit Power Supplies 4-36
  80 CPS Matrix Printer 110/120 Vac 4-37
  80 CPS Matrix Printer 220/240 Vac 4-37

Diskette Drive Type 1
  Cone Assembly 4-5
  Cone Lever Arm 4-6
  Diskette Logic Printed Circuit Board 4-7
  Diskette Motor 4-5
  Front Panel 4-5
  Latch Assembly 4-6
  LED Assembly 4-5
  Left Guide 4-5
  Power Connector 4-7
  Right Guide 4-5
  Servo Board 4-5
  Signal Cab’ 4-7
  Spindle Assembly 4-6
Locations (cont.)
Write Protect Switch 4-5
Diskette Drive Type 2
  Cone Assembly 4-9
  Cone Lever Arm 4-9
Diskette Logic Printed Circuit Board 4-10
Diskette Motor 4-9
Front Panel 4-9
Latch Assembly 4-9
LED Assembly 4-9
Left Guide 4-9
Power Connector 4-9
Right Guide 4-9
Spindle Assembly 4-9
Write Protect Switch 4-9
Expansion Unit
  Power Supply 4-12
  Rear Panel Connectors 4-11
  Expansion Board 4-12
  Expansion Slots 4-13
  Extender Card 4-14
  Receiver Card 4-14
Fixed Disk Drive
  Drive Assembly 4-15
Printer (IBM 80 CPS Matrix Printer)
  Base Cover 4-21
  CN2 4-19
  CN3 4-19
  CN4 4-19
  CN5 4-19
  CN6 4-19
  Carriage Belt 4-18
  Carriage Drive Assembly 4-18
  Carriage Motor 4-17
  Carriage Shafts 4-18
  Control Circuit Card 4-17
  Control Panel 4-21
  Control Panel Connector 4-21
  Driver Circuit Card 4-17
  End-of-Forms Switch 4-18
  Forms Feed Motor 4-17
  Forms Tractor 4-17
  Fuse 4-17
  Fuse-Filter Card 4-17
  Intermediate Gear 4-18
  Heat Sink/Power Transistor 4-17
Locations (cont.)

Left Margin Sensor  4-18
Platen  4-18
Power Transformer  4-17
Power Transformer Primary Cable  4-17
Print Head  4-18
Print Head Cable  4-22
Print Head Gap Adjusting Lever  4-18
Print Mechanism Assembly  4-18
Printer Cable  4-20
Ribbon Cartridge  4-17
Ribbon Shield  4-18
Safety Shield  4-17
Top Cover  4-21

Keyboard
Base  4-24
Cable  4-24
Keyboard Assembly  4-24
Keybutton Position  4-23
Top Cover  4-24

Option Adapters
Asynchronous Communications Adapter  4-25
Asynchronous Communications
   Adapter Address Module  4-25
Binary Synchronous Communications Adapter  4-31
Binary Synchronous Communications
   Adapter Address Jumper  4-31
Color/Graphics Monitor Adapter  4-26
Communications Adapter Cable  4-26
5-1/4" Diskette Drive Adapter  4-27
Fixed Disk Drive Adapter  4-27
Game Control Adapter  4-28
64KB Memory Expansion Option  4-28
64KB/256KB Memory Expansion Option  4-29
IBM Monochrome Display and Printer Adapter  4-29
Printer Adapter  4-30
Prototype Card  4-30
Synchronous Data Link Control Adapter  4-31

Option Parameters
Option Location Parameters  4-33

Safety Ground Locations
IBM Color Display  4-38
IBM Monochrome Display  4-35
System Unit & Expansion Unit Power Supplies  4-36
80 CPS Matrix Printer 110/120 Vac  4-37
80 CPS Matrix Printer 220/240 Vac  4-37
Locations (cont.)
System Unit
  Math Coprocessor  4-41
  Power Supply  4-40
  Rear Panel Connectors  4-39
  Speaker  4-40
  System Board  4-41
  System Expansion Slots  4-41

Logic Printed Circuit Board
  Diskette Type 1
  Locations  4-7
  Parts  7-16
  Removal  5-19
  Replacement  5-21
  Diskette Type 2
  Locations  4-10
  Parts  7-20
  Removal  5-61
  Replacement  5-62

M
Memory (see 16KB Memory Module Kit, 64KB Memory Module Kit or 64/256KB Memory Expansion Option)

Memory Modules (see 16KB Memory Module or 64KB Memory Module)

O

Option Adapter
  Locations  4-25
  Parts  7-6
  Removal  5-173
  Replacement  5-175

Option Expansion Slots (see System Expansion Slots)

Option Location Parameters  4-33
Parts Catalog  7-1

**PICs (Problem Isolation Charts)**
- Asynchronous Communications Adapter  3-1100-1
- Alternate Asynchronous Communications Adapter  3-1200-1
- Alternate Binary Synchronous Communications Adapter  3-2100-1
- Binary Synchronous Communications Adapter  3-2000-1
- Diskette Drive  3-600-1
- Display (Color/Graphics)  3-500-1
- Display (Monochrome)  3-400-1
- Expansion Unit  3-1800-1
- Fixed Disk Drive  3-1700-1
- Game Control Adapter  3-1300-1
- Keyboard  3-300-1
- Math Coprocessor  3-700-1
- Memory  3-200-1
- Power  3-020-1
- Printer  3-1400-1
- Printer Adapter  3-900-1
- Start  3-2
- Synchronous Data Link Adapter  3-1500-1
- System Board  3-100-1
- Undetermined Problem  3-010-1

**Platen**
- Locations  4-18

**Power**
- PIC  3-020-1

**Power Connector**
- Diskette Type 1
  - Locations  4-7
- Diskette Type 2
  - Locations  4-9
- System Board
  - Locations  4-41

**Power Cord**
- Printer (see Fuse-Filter Card/Power Cord)
- System Unit
  - Parts  7-6
Power Supply
Expansion Unit
  Ground Locations  4-36
  Locations  4-12
  Parts  7-10
  Removal  5-189
  Replacement  5-195

System Unit
  Ground Locations  4-36
  Locations  4-40
  Parts  7-6
  Removal  5-189
  Replacement  5-195

Power Transformer (Printer)
  Locations  4-17
  Parts  7-28
  PICs  3-1400-1
  Removal  5-158
  Replacement  5-159

Printer (see IBM 80 CPS Matrix Printer)

Print Head
  Locations  4-18
  Parts  7-30
  PICs  3-1400-1
  Removal  5-160
  Replacement  5-162

Print Head Cable
  Locations  4-22
  PICs  3-1400-1

Print Head Gap Adjustment  5-163

Print Mechanism Assembly
  Locations  4-18
  Parts  7-28
  PIC  3-1400-1
  Removal  5-164
  Replacement  5-165

Printer Adapter
  Locations  4-30
  Parts  7-6
Printer Adapter (cont.)
  PICs  3-900-1
  Removal  5-173
  Replacement  5-175

Printer Cable
  Locations  4-20

Printer Switch Settings  5-121

R

Removal/Replacement and Adjustments
  Diskette Drive Type 1
    Cone Assembly  5-7
    Cone Lever Arm  5-9
    Diskette Logic Printed Circuit Board  5-19
    Diskette Motor  5-24
    Front Panel  5-35
    Latch Assembly  5-37
    LED Assembly  5-39
    Left Guide  5-40
    Power Connector  5-12
    Right Guide  5-41
    Servo Board  5-42
    Spindle Assembly  5-43
    Write Protect Switch  5-47
  Diskette Drive Type 2
    Cone Assembly  5-49
    Cone Lever Arm  5-51
    Diskette Logic Printed Circuit Board  5-61
    Diskette Motor  5-64
    Front Panel  5-75
    Latch Assembly  5-77
    LED Assembly  5-79
    Left Guide  5-81
    Power Connector  5-58
    Right Guide  5-82
    Spindle Assembly  5-83
    Write Protect Switch  5-85
  Fixed Disk Drive
    Drive C  5-87
    Drive D  5-93
Removal/Replacement and Adjustments (cont.)

Display
- Monochrome Display  5-99
- Color Display  5-100
- Color Trimmer Capacitor (adjustment)  5-101
- Vertical Hold (adjustment)  5-102
- Vertical Size (adjustment)  5-103

Expansion Unit
- Cover (See System Unit Cover 5900)  5-187
- Power Supply (See System Unit Power Supply 5910)  5-189
- Expansion Board  5-105

Keyboard
- Base  5-109
- Keyboard Assembly  5-110

Printer (IBM 80 CPS Matrix Printer)
- Carriage Belt  5-111
- Carriage Drive Assembly  5-118
- Control Cards
  - Control Circuit Card  5-121
  - Driver Circuit Card  5-128
- Control Panel  5-131
- Covers  5-132
- Forms Feed Knob  5-139
- Forms Rack  5-140
- Forms Tractor  5-141
- Fuse  5-143
- Fuse-Filter Card/Power Cord  5-144
- Heat Sink/Power Transistor Assembly  5-146
- Intermediate Gear  5-148
- Left Margin Sensor  5-150
- Power Transformer  5-158
- Print Head  5-160
- Print Mechanism Assembly  5-164
- Ribbon Shield  5-168
- Safety Shield  5-171

Option Adapters
- Option Adapters  5-173
- Diskette Drive Adapter  5-176
- Fixed Disk Drive Adapter  5-179
- 64KB Memory Module  5-184

System Unit
- Cover  5-187
- Power Supply  5-189
- Memory Module  5-196
- Speaker  5-199
Ribbon Cartridge
Locations 4-17

Ribbon Shield
Locations 4-18
Parts 7-30
Removal 5-168
Replacement 5-169

S

Safety Ground Locations
IBM Color Display 4-38
IBM Monochrome Display 4-35
System Unit & Expansion Unit Power Supplies 4-36
80 CPS Matrix Printer 110/120 Vac 4-37
80 CPS Matrix Printer 220/240 Vac 4-37

Safety Shield (Printer)
Locations 4-17
Parts 7-28
Removal 5-171
Replacement 5-172

Servo Board (Diskette)
Locations 4-5
Parts 7-16
PICs 3-600-1
Removal 5-42
Replacement 5-42

Signal Cable (Diskette)
Locations 4-7
Parts 7-18
PICs 3-600-1

Speaker
Locations 4-40
Parts 7-6
PICs 3-2
Removal 5-199
Spindle Assembly
  Diskette Type 1
    Locations  4-6
    Parts  7-18
    PICs  3-600-1
    Removal  5-43
    Replacement  5-45
  Diskette Type 2
    Locations  4-9
    Parts  7-22
    PICs  3-600-1
    Removal  5-83
    Replacement  5-84

Start
  PICs  3-2

Switch Settings
  System  6-1
  Printer  5-121

System Board
  Locations  4-41
  Parts  7-6
  PICs  3-100-1
  Removal  5-200
  Replacement  5-202

System Expansion Slots
  Locations  4-41

System Unit
  Cover
    Parts  7-5
    Removal  5-187
    Replacement  5-188
  Power Supply
    Locations  4-40
    Parts  7-6
    Removal  5-189
    Replacement  5-195
  Speaker
    Locations  4-40
    Parts  7-6
    Removal  5-199
System Unit (cont.)
  Switch Settings 6-1
System Board
  Locations 4-41
  Parts 7-6
  PICs 3-100-1
  Removal 5-200
  Replacement 5-202

T

Terminating Resistor 4-10

Top Cover
  Keyboard
    Locations 4-24
    Parts 7-26
  Printer
    Locations 4-21
    Parts 7-28
    Removal 5-133
    Replacement 5-135

W

Write Protect Switch
  Diskette Drive Type 1
    Locations 4-5
    Parts 7-16
    PICs 3-600-1
    Removal 5-47
    Replacement 5-48
  Diskette Drive Type 2
    Locations 4-9
    Parts 7-20
    PICs 3-600-1
    Removal 5-85
    Replacement 5-86
Numerics

16KB Memory Module
  Parts  7-6
  Removal  5-196
  Replacement  5-158

16KB-64KB CPU System Board (see System Board)

64KB Memory Module
  Parts  7-6
  Removal  5-184, 5-196
  Replacement  5-146, 5-186, 5-198

64KB-256KB CPU System Board (see System Board)

64/256KB Memory Expansion Option
  Locations  4-29
  Parts  7-6
  PICs  3-200-1
  Removal  5-173
  Replacement  5-175
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